

Amendments to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application:

Listing of Claims:

1. (Currently amended) A laser-processing machine comprising:
a laser that produces laser radiation directed to a workpiece;
~~a measuring cell into which gas to be analyzed can flow;~~
a means for decoupling diagnostic radiation from the laser radiation, ~~provided for material processing of a workpiece~~ the means for decoupling diagnostic radiation being positioned downstream of the laser and in the path of the laser radiation that is directed to the workpiece; and
a measuring cell into which gas to be analyzed can flow, the measuring cell being positioned downstream of the means for decoupling diagnostic radiation to receive the decoupled diagnostic radiation; and
a sound detector for detecting a photo-acoustical effect due to absorption of the diagnostic radiation by gas in the cell.
2. (Original) The laser-processing machine of claim 1, wherein the laser radiation is CO₂ laser radiation.
3. (Original) The laser-processing machine of claim 1, wherein the means for decoupling the diagnostic radiation from the laser radiation includes a means for diffracting laser radiation used for power measurement.
4. (Original) The laser-processing machine of claim 1, wherein the means for decoupling the diagnostic radiation from the laser radiation includes a means for reflecting laser radiation used for power measurement.

5. (Original) The laser-processing machine of claim 1, wherein the means for decoupling the diagnostic radiation from the laser radiation includes a partially-transparent mirror for reflecting laser radiation used for power measurement.

6. (Original) The laser-processing machine of claim 5, wherein the partially-transparent mirror is a rear mirror of the radiation source.

7. (Original) The laser-processing machine of claim 1, further comprising a mechanical means for generating a pulsed diagnostic radiation.

8. (Original) The laser-processing machine of claim 1, further comprising an electronic means for generating a pulsed diagnostic radiation.

9. (Original) The laser-processing machine of claim 1, further comprising a control unit for using a rinsing gas in response to the photo-acoustical effect measured.

10. (Original) The laser-processing machine of claim 9, wherein the control unit is formed for controlling the flow rate of one or more supply gases of the laser processing machine and of working or cutting gases in response to the analysis of a gas atmosphere in feed lines or in a laser beam path.

11. (Original) The laser-processing machine of claim 1, further comprising a common measuring cell for analyzing gases of the laser-processing machine.

12. (Original) The laser-processing machine of claim 11, wherein the gases of the laser-processing machine are supply gases of the laser-processing machine.

13. (Original) The laser-processing machine of claim 11, wherein the gases of the laser-processing machine are cutting gases.

14. (Original) The laser-processing machine of claim 11, wherein the gases of the laser-processing machine are working gases.

15. (Original) The laser-processing machine of claim 1, further comprising a filter, wherein the configuration of the measuring cell and the sound detector are adapted for use to monitor the effect of the filter.

16. (Withdrawn) A method for controlling the laser-processing machine of claim 1, wherein in response to the measured photo-acoustical effect, a speed of processing is reduced.

17. (Withdrawn) A method for controlling the laser-processing machine of claim 1, wherein in response to the measured photo-acoustical effect, a speed of processing is stopped.

18. (New) A method for monitoring gases, the method comprising:
processing a workpiece including directing laser radiation onto the workpiece;
flowing gas to be analyzed into a measuring cell;
decoupling diagnostic radiation from the laser radiation and directing the diagnostic radiation into the measuring cell; and
detecting a photo-acoustic effect due to absorption of the diagnostic radiation by the gas in the measuring cell.

19. (New) The method of claim 18 wherein decoupling the diagnostic radiation from the laser radiation includes diffracting the laser radiation used for power measurement.

20. (New) The method of claim 18, wherein decoupling the diagnostic radiation from the laser radiation includes reflecting the laser radiation used for power measurement.

21. (New) The method of claim 18, wherein decoupling the diagnostic radiation from the laser radiation includes reflecting the laser radiation used for power measurement with a partially-transparent mirror.

22. (New) The method of claim 18, further comprising generating a pulsed diagnostic radiation from the decoupled diagnostic radiation.

23. (New) The method of claim 18, further comprising using a rinsing gas in response to the photo-acoustical effect measured.

24. (New) The method of claim 23, further comprising controlling the flow rate of one or more supply gases and of working or cutting gases in response to an analysis of a gas atmosphere in feed lines or in a laser beam path.

25. (New) The method of claim 18, wherein flowing the gas to be analyzed into the measuring cell includes flowing a supply gas of the laser into the measuring cell.

26. (New) The method of claim 18, wherein flowing the gas to be analyzed into the measuring cell includes flowing a cutting gas into the measuring cell.

27. (New) The method of claim 18, wherein flowing the gas to be analyzed into the measuring cell includes flowing a working gas into the measuring cell.

28. (New) The method of claim 18, wherein flowing the gas to be analyzed into the measuring cell includes flowing a gas from a beam path of the laser radiation into the measuring cell.

29. (New) The method of claim 18, further comprising:
suctioning gases from a beam path of the laser radiation including filtering the
suctioned gases, and
monitoring the effect of the filter based on the arrangement of the measuring cell
and the detection of the photo-acoustic effect.

30. (New) A diagnostic machine comprising:
a radiation decoupler positioned downstream of a laser and in the path of laser
radiation that is directed to a workpiece such that at least a portion of the radiation is
decoupled from the path of the laser radiation at the radiation decoupler and the
decoupled radiation is directed along a new path;
a measuring cell into which gas to be analyzed flows, the measuring cell being
positioned downstream of the radiation decoupler to receive the decoupled radiation; and
a sound detector positioned relative to the measuring cell, and configured to
detect a photo-acoustical effect due to absorption of the decoupled radiation by gas in the
measuring cell.

31. (New) The diagnostic machine of claim 30, wherein the radiation
decoupler includes a diffractor that diffracts the laser radiation.

32. (New) The diagnostic machine of claim 30, wherein the radiation
decoupler includes a reflector that reflects at least part of the laser radiation.

33. (New) The diagnostic machine of claim 30, wherein the radiation
decoupler includes a partially-transparent mirror that reflects the laser radiation.

34. (New) The diagnostic machine of claim 30, further comprising a pulse
generator at an output of the laser and in the path of the laser radiation means.

35. (New) The diagnostic machine of claim 30, further comprising a control unit for using a rinsing gas in response to the photo-acoustical effect measured.

36. (New) The diagnostic machine of claim 30, further comprising a common measuring cell for analyzing gases of the laser-processing machine.

37. (New) The diagnostic machine of claim 30, further comprising a filter, wherein the configuration of the measuring cell and the sound detector are adapted for use to monitor the effect of the filter.